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The specification makes clear that the first plastic material (as recited in claim 1) may have a glass transition temperature in the range of -50 to -55 degrees C. Col. 6, 1. 38-41. The specification also makes clear that the second plastic material (as recited in claim 1) may have a low glass transition temperature, i.e., from -60 to -70 degrees C. Accordingly, independent claims 52 and 88 herein more broadly recite that the second plastic material has a glass transition temperature lower than a glass transition temperature of the first plastic material. Dependent claims 53-87 and 89-106 find full support in the application and claims as originally filed.